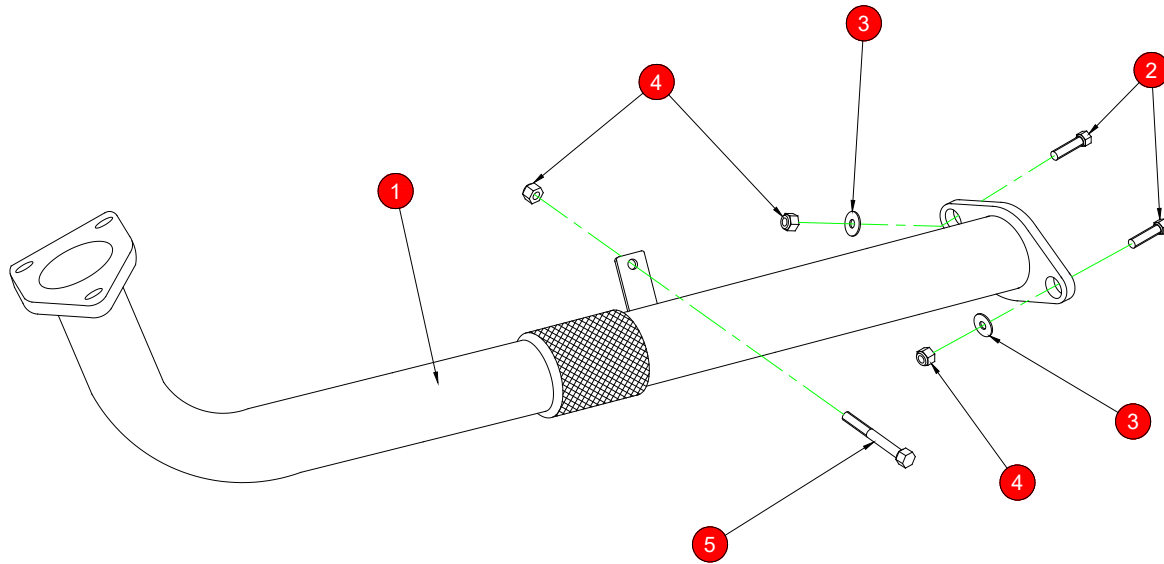


FITTING INSTRUCTIONS

[]

| | | | |
|-------|---|----------|-------------------------|
| CAR | Vauxhall Insignia VXR 2.8T Saloon | PART NO. | SVXC056 |
| YEAR | 09- | FIT KITS | 107 FK |
| NOTES | Where not supplied use original fittings. | FEATURES | Pipe diameter:- 70mm/3" |



| NO. | PART NO. | DESCRIPTION | QTY |
|---------|------------|--|-----|
| 1 | 780GM | Front Pipe, Secondary Catalyst By-pass | 1 |
| Fit Kit | | | |
| 2 | Z017.11024 | M10x30mm Hex Head Bolts | 2 |
| 3 | Z017.11014 | M10x25mm Washer | 2 |
| 4 | Z017.10103 | M10 Nyloc Nuts | 3 |
| 5 | Z017.10207 | M10x70mm Hex Head Bolts | 1 |

| | |
|----------------|---------------------|
| CLASSIFICATION | Motorsport Use Only |
| HOMOLOGATED | No |
| DATE | 07/08/12 |
| ISSUE | 02 |
| AUTHORISED | T.ROWLEY |

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Checked By _____

